## **TECHNICAL DATA SHEET**



## **SATIN FINISH**

A self undercoating, low sheen satin for use on wood and suitably primed metal. Offering good flow and levelling with a durable, washable finish.

| AVAILABILITY               |  |  |
|----------------------------|--|--|
| Colour                     | Refer to current Macpherson Trade Literature   |  |
| Packaging                  | 1L and 2.5L  |  |
| PROPERTIES                 |  |  |
| Suitable Surfaces          | Suitably prepared interior wood and metal surfaces   |  |
| Drying Time @ 20*C/65%RH   | Under normal drying conditions touch dry in 6 hours and recoat after 16 hours. Allow for adequate ventilation during the drying period.  |  |
| Finish                     | Satin  |  |
| Composition                | Pigment: Titanium Dioxide, coloured pigments and extenders Binder: Resin: Thixotropic Alkyd Solvent: Dearomatised White Spirit.  |  |
| Spreading Rate             | Up to 16m² per litre on smooth surfaces  |  |
| Wet Film Thickness         | 63 micrometres at 16m² per litre   |  |
| Dry Film Thickness         | 25 micrometres at 16m² per litre.  |  |
| Volume Solids              | 45%.   |  |
| Flash Point                | 40°C (closed cup)  |  |
| VOC Content                | EU limit value for this product (cat.A/d): 300 g/l (2010). This product contains max. 299 g/l VOC.   |  |
| Limitations                | Do not apply when air or substrate temperatures are likely to fall below 8°C or when the relative humidity is above 80% during application or the drying period. Do not over apply. A characteristic of the technology in this product is that whiteness intensifies as the paint dries. The sheen will reach its final level approx. 2 weeks after application. |  |
| PREPARATION                | and the check will read the infall level approxi 2 weeks and approxim  |  |
| All New Metals             | Lightly abrade to a bright (not polished) surface, excluding galvanised surfaces. Wash with hot water and liquid detergent solution to remove oil, grease or any other contaminants, frequently changing the water. Rinse thoroughly with clean water. Allow to dry. When dry prime with one coat of <b>Crown Trade Universal Metal Primer.</b>                  |  |
| Galvanised Metal           | Bright galvanised surfaces should be thoroughly degreased as per new metals, then pretreated with a T Wash. Overall blackening of the surface will confirm satisfactory surface degreasing. When dry prime with one coat of <b>Crown Trade Universal Metal Primer.</b>   |  |
| Non Ferrous Metals         | Prime bare metal with one coat of Crown Trade Universal Metal Primer.  |  |
| Ferrous Metals             | Remove all millscale and surface rust back to clean bright metal. Remove all residues. Prime within the working day with one coat of <b>Crown Trade Universal Metal Primer</b> .   |  |
| Previously Decorated Metal | All surfaces must be suitably dry, and free from anything that will interfere with the adhesion  |  |
| Surfaces                   | of the materials to be applied. Remove all loose and failing or suspect paint. Organic growth must be treated with <b>Sandtex Trade Fungicidal Solution</b> and removed. Feather edges of sound paint. Remove all dust. Remove all rust. Spot prime all bare metalwork with <b>Crown</b>   |  |



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|                                  | Trade Universal Metal Primer. Wash remaining sound paint with hot water and liquid   |
|----------------------------------|--|
|                                  | detergent solution to remove any contaminants, frequently changing the water. Wet abrade to  |
|                                  | provide a key. Rinse with clean water to remove all residues. Allow to dry. Bring forward spot   |
|                                  | primed areas with one coat of Macpherson Primer Undercoat followed by one coat of  |
|                                  | Macpherson Primer Undercoat.   |
| New Wood Surfaces                | All surfaces must be sound, clean, suitably dry and free from anything that will interfere with  |
|                                  | the adhesion of the materials to be applied. Rub down with a suitable grade of abrasive  |
|                                  | paper and round sharp edges to a 1-3mm radius. Remove all dust. Timber with  |
|                                  | oils/extractives must be swabbed with clean methylated spirits, frequently changing the face   |
|                                  | of the cloths. Treat any knots with two coats of fresh knotting. Fill any fixing holes, open joints  |
|                                  | and shallow surface defects with <b>Sandtex Ready Mixed Filler</b> or 2 pack wood filler. Apply  |
|                                  | one coat of Macpherson Primer Undercoat.   |
| Previously Decorated Wood        | All surfaces must be sound, clean, suitably dry and free from anything that will interfere with  |
| Surfaces                         | the adhesion of the materials to be applied. Remove all loose, failing or suspect paint.   |
| Curiacos                         | Remove grey and denatured surfaces by rubbing down with abrasive paper. Feather edges  |
|                                  | of sound paint. Remove all dust. Organic growth must be treated with Sandtex Trade   |
|                                  | Fungicidal Solution and removed. Remove any defective putty glazing, clean and prime   |
|                                  | rebates, replacement putties must be allowed to form a hard skin. Treat knots with two thin  |
|                                  | coats of fresh knotting. Fill any fixing holes, cracks and shallow surface defects with <b>Sandtex</b>   |
|                                  | Ready Mixed Filler or 2 pack wood filler. Wash remaining sound paint with hot water and  |
|                                  | liquid detergent solution to remove any contaminants, frequently changing the water. Wet   |
|                                  | abrade to provide a key. Rinse with clean water to remove all residues. Allow to dry. Spot   |
|                                  | prime bare and filled areas with one coat of Macpherson Primer Undercoat   |
| COATING SYSTEM                   | Apply one or two coats as required.  |
|                                  | Note: <b>Macpherson Satin Finish</b> can be used as an alternative to an undercoat.  |
|                                  | Certain colours may require additional coats to give complete obliteration.  |
| APPLICATION                      | Stir well before and during use. Apply using good quality tools – synthetic or bristle brush or  |
| 711 1 210/111011                 | short/medium pile roller. Maintain a wet edge.   |
|                                  | Always intermix packs for colour consistency. Please check for colour accuracy prior to  |
|                                  | application. Crown Paints is not liable for decorating costs caused as a result of an incorrect  |
|                                  | colour being applied.  |
|                                  |  |
|                                  | •  |
| CLEANING                         | The sheen will reach its final level approximately 2 weeks after application.  |
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| CLEANING STORAGE                 | The sheen will reach its final level approximately 2 weeks after application.  Return surplus material to container. Wash tools & equipment with a proprietary cleaner immediately after use.  Store upright and secure. Store in secure dry conditions inaccessible to children or animals.   |
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| GENERAL INFORMATION | Apply all products in accordance with BS 6150: Code of practice for painting of buildings and BS 8000: Part 12: Code of practice for decorative wallcoverings and painting.                |
|---------------------|--|
|                     | Every care is taken to ensure that all information provided on this Technical Data Sheet is accurate. Crown Paints is unable to guarantee results as it has no control over the conditions |
|                     | under which its products are applied.  |
|                     | Before using this product, please ensure you have the latest information. For help or more information contact the Macpherson Trade Customer Care Team on: Tel: 0330 0240313               |
|                     | Fax: 0330 0240278<br>e-mail: info@macphersontrade.co.uk  |
|                     | website: www.macphersontrade.co.uk   |
|                     | This information is correct at date of issue July 2024   |

